











Date: Friday, 8/10/2007 8:57:54 AM  
User: Jean-Luc Menard

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 206 STEP END PLATE
Job Number : 33861	
Estimate Number : 11021	
P.O. Number : N/A	Part Number : D2734
This Issue : 8/10/2007 S.O. No. : NA	Drawing Number : D2734 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : B
Previous Run : 30883	Material : N/A
Written By : <u>JA/07-08-10</u>	Due Date : 8/17/2007
Checked & Approved By : <u>JA/07-08-10</u>	Qty: <u>824</u> Um: Each
Comment : Est:D 01.06.08 Removed Deburr EC	

## Additional Product



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S063	5052-H32 .063 Sheet
 		
<p>Comment: Qty.: 0.0656 sf(s)/Unit Total : 4.9219 sf(s) Material: 5052-H32 (QQ-A-250/8) 0.063" thick (M5052H32S.063) Batch: <u>4103713</u> SAD 07/08/11</p>		
2.0	WATER JET	FLOW WATER JET
 		
<p>Comment: FLOW WATER JET 1-Cut as per Dwg D2734 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> deburr SAD 07/09/08 84</p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
 		
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/08/11 84</p>		
4.0	QC8	SECOND CHECK
 		
<p>Comment: SECOND CHECK ES 07/09/04 84</p>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
 		
<p>Comment: SMALL &amp; MEDIUM FAB RESOURCE 1 Form per drawing D2734 SB 07/09/06 84</p>		

Date: Friday, 8/10/2007 8:57:54 AM  
User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 STEP END PLATE

Job Number: 33861

Part Number: D2734

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/06 (84)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/H 3

JE 07.09.06

84

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

DD 07/09/06

Job Completion



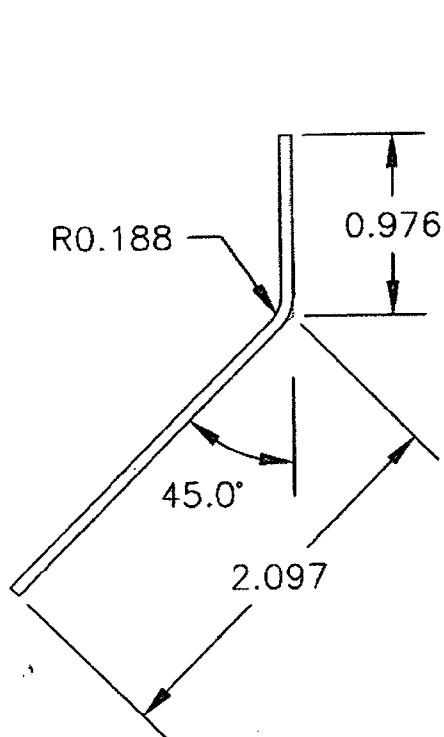
W 07.09.06



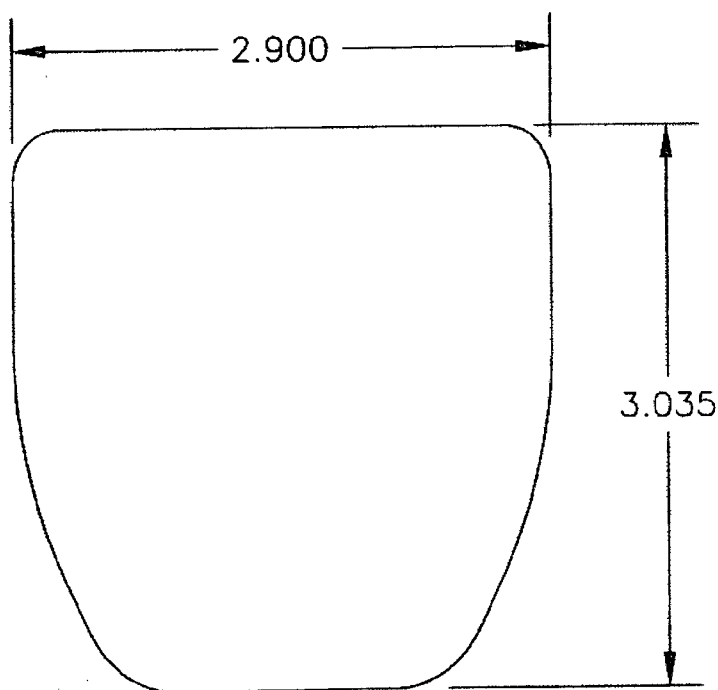


DESIGN KE	DRAWN BY KE	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2734	REV. B SHEET 1 OF 1
DATE 98.10.05		TITLE END PLATE	SCALE 1:1
A	97.12.10	NEW ISSUE	
B	98.10.05	0.976 WAS 1.016, 2.097 WAS 2.137	

RELEASED  
98/10/05 KE



BEND DETAIL



FLAT PATTERN

MATERIAL: 5052-H32 (QQ-A-250/8) OR  
6061-T6 (QQ-A-250/11) 0.063 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED